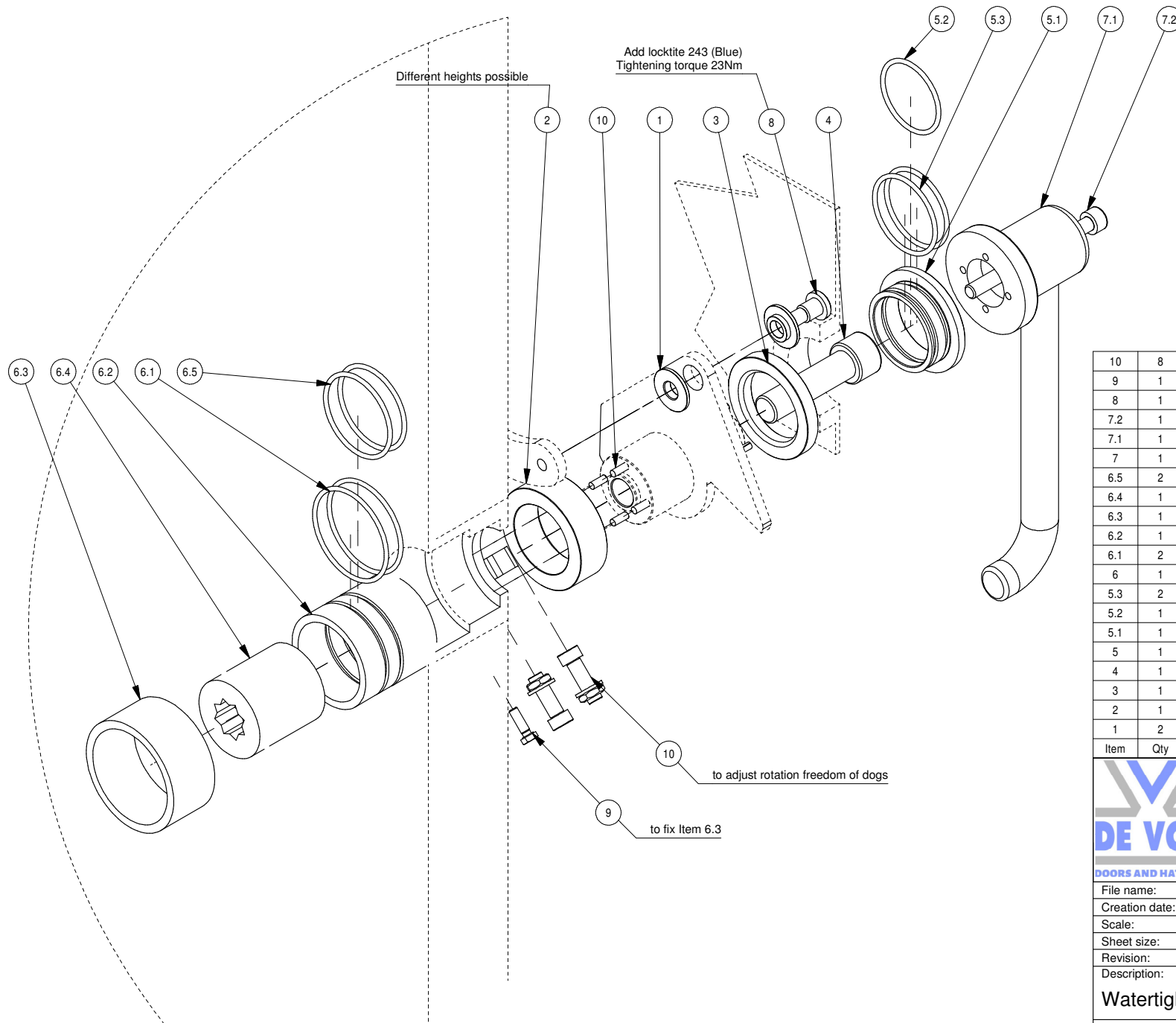


Post installation manual



10	8	DIN 1474 - 4 x 20	Grooved Pin
9	1	DIN 933 - M5 x 16	Hex-Head Bolt
8	1	DIN 923 - M8 x 10	Slotted Pan Head Screw
7.2	1	DIN 912 - M8 x 90	Cylinder Head Cap Screw
7.1	1	82-24_200_weld	Handle M8 200 Weld
7	1	82-24_200	Handle M8 200
6.5	2	O-ring_46x2.5	10028717
6.4	1	82-03_00-00_weld	82-03_00-00_weld
6.3	1	82-03_00-00_03	Adjustable Ring 00-00
6.2	1	82-03_00-00_02	Bushing Control-Shaft 00-00
6.1	2	06_O-ring_51.6x2.4	10029236
6	1	82-03_00-00	Control-Shaft 00-00
5.3	2	O-ring_43x2.5	O-ring 85004348
5.2	1	O-ring_39.5x2.5	O-ring 85041940
5.1	1	33-001	Flanged Seal Bushing with O-ring
5	1	81-01	Flanged Seal Bushing with O-ring
4	1	33-024	Custom Bolt M16x60
3	1	33-009	Bushing 8
2	1	33-006	Bushing 20
1	2	27-002	Flanged Bushing Rod
Item	Qty	Part number	Description

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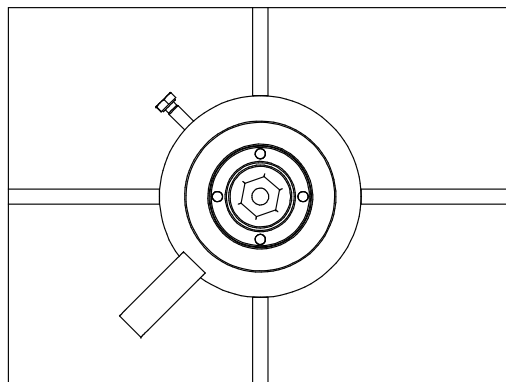
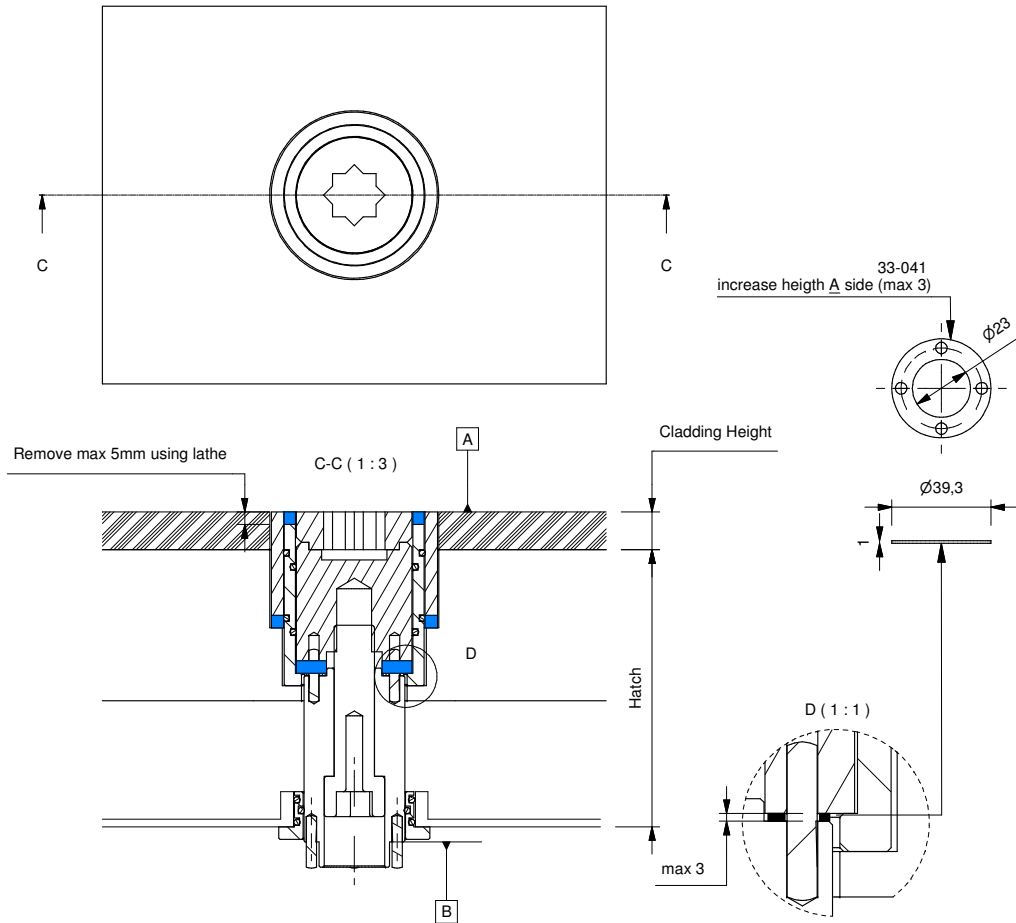
De Vor Metaalbewerking B.V.
Handelsweg 5
3481MJ Harmelen
Tel: +31 (0)348 40 16 36
info@devorddoorsandhatches.nl
www.devorddoorsandhatches.nl

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Creation date:	7-10-2020	
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Revision:		

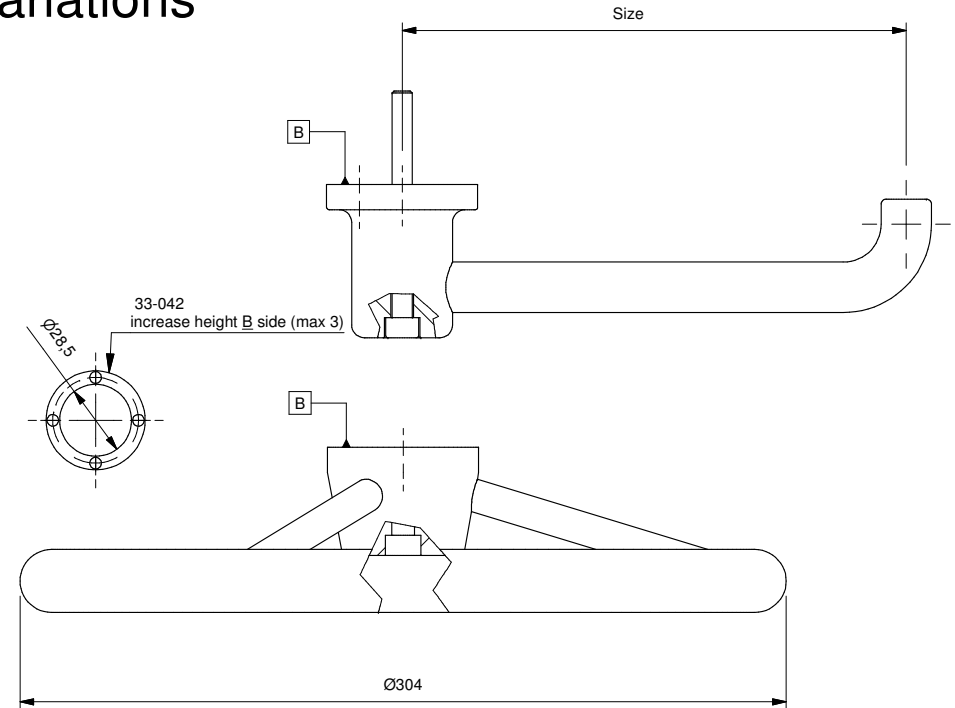
Description:
Watertight Control-Shaft Operation Assembly

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Hardware variations



Control shaft variations (Item 9)		
Part number	Description	Height
82-03_00-00	Controle-Shaft 00-00	0-3
82-03_00-FL	Controle-Shaft Flange 5	5-8
82-03_10-05	Controle-Shaft 10-05	5-13
82-03_15-10	Controle-Shaft 15-10	10-18
82-03_20-15	Controle-Shaft 20-15	15-23
82-03-25-SH_ass	Safety Handle 18-25	18-28
82-03_25-20	Controle-Shaft 25-20	20-28
82-03_30-25	Controle-Shaft 30-25	25-33
82-03_35-30	Controle-Shaft 35-30	30-38
82-03_85-XL	Controle-Shaft 85-XL	35-88



Handle variations (Item 10)		
Part number	Description	Size
82-24_150	Handle M8 150	150
82-24_200	Handle M8 200	200
82-24_250	Handle M8 250	250
82-24_300	Handle M8 300	300
82-24_350	Handle M8 350	350
82-24_400	Handle M8 400	400
82-02	Handwheel M8	Ø304


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De Vor Metaalbewerking B.V.
 Handelsweg 5
 3481MJ Harmelen
 Tel: +31 (0)348 40 16 36
 info@devordoorsandhatches.nl
 www.devordoorsandhatches.nl

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Watertight Controle-Shaft Operation Assembly

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