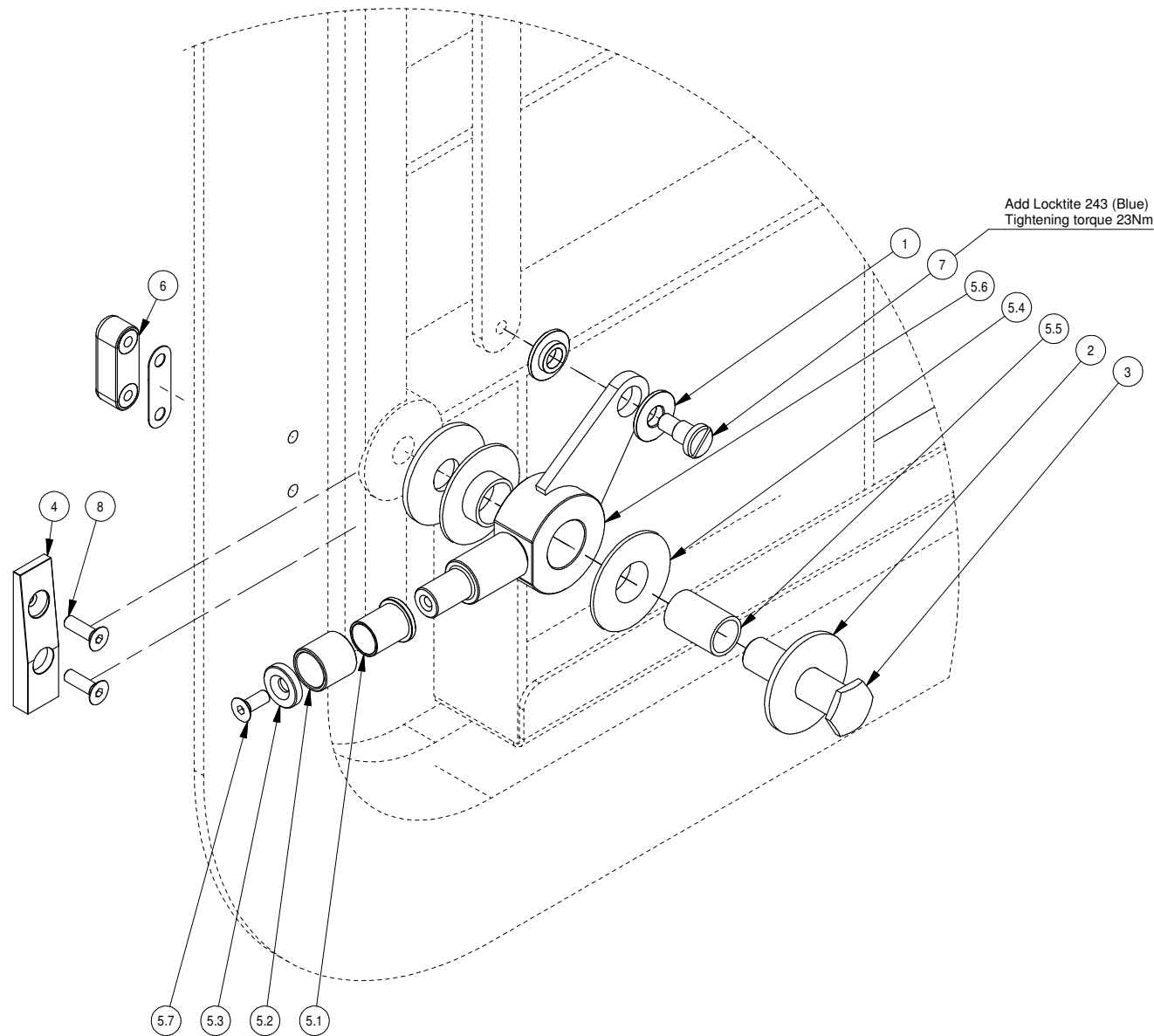
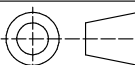


Post installation manual



8	2	DIN 7991 - M6 x 20	Hexagon Socket Countersunk Head Cap Screw
7	1	DIN 923 - M8 x 10	Slotted Pan Head Screw
6	1	79-11	Door Stopper
5.7	1	DIN 7991 - M6 x 16	Hexagon Socket Countersunk Head Cap Screw
5.6	1	79-04-weld	Dog Round 15. 135deg
5.5	1	31-026	Dog Bushing
5.4	2	31-008	Flanged Bushing Dog
5.3	1	31-005	Ring Cap
5.2	1	31-004	Roller Bushing
5.1	1	31-003	Flanged Bushing Dog Pin
5	1	79-04	Dog 25mm Round 15. 135deg
4	1	31-013	Wedge 9.5
3	1	31-012	Custom Hex Bolt DIN933 M16x60
2	2	31-009	Dog Washer Ring
1	2	27-002	Flanged Bushing Rod
Item	Qty	Part number	Description

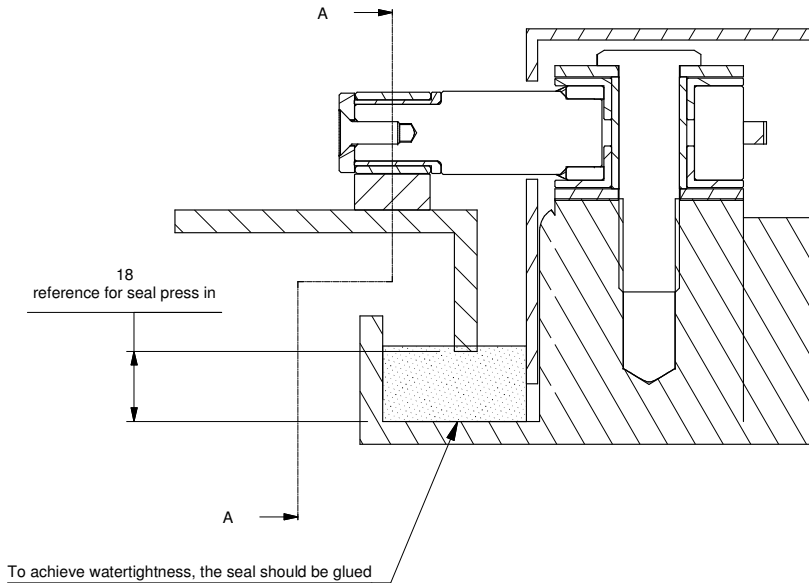
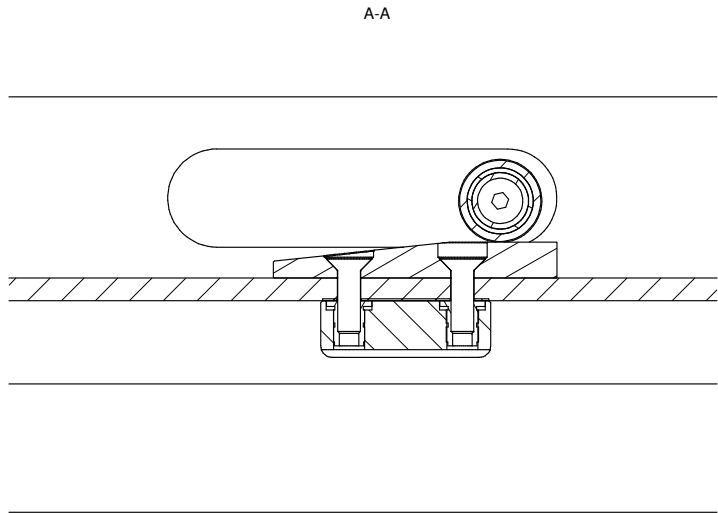
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	Tel: +31 (0)348 40 16 36 info@devorddoorsandhatches.nl www.devorddoorsandhatches.nl	
Document name: exploded view Dog		Scale: 1 : 3
Creation date: 7-10-2020		Sheet size: A4
Revision: 1		Unit: MM

Description: Watertight Dog (Centrally Controlled) Assembly

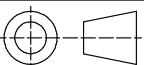
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Revision history		
Rev.	Date	Description
1	7-1-2022	Changed dimension reference for seal press in depth (sheet 2)

Wedge thickness variations



Wedge thickness variations (Item 4)			
Part number	Description	Size	Extra Size
21_31-013_7.5	Wedge 7.5	75 x 20 x 7,5	Pitch 30
21_31-013_8.5	Wedge 8.5	75 x 20 x 8,5	Pitch 30
31-013	Wedge 9.5	75 x 20 x 9,5	Pitch 30
21_31-013_10.5	Wedge 10.5	75 x 20 x 10,5	Pitch 30
21_31-013_11.2	Wedge 11.2	75 x 20 x 11,2	Pitch 30
21_31-013_12	Wedge 12	75 x 20 x 12	Pitch 30
21_31-013_13	Wedge 13	75 x 20 x 13	Pitch 30

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Document name: exploded view Dog	Scale: 1 : 2
Creation date: 7-10-2020	Sheet size: A4
Revision: 1	Unit: MM

Description:
Watertight Dog (Centrally Controlled) Assembly

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